



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3130-55-117**Job Sheet 201348****Part No:** RBW109-3130-55-117**Job Qty:** 1 pcs **2****DAS****Part Name:** Tail Rotor Pitch Change Slider Removal Tool Assembly**21****Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/1/19**Job Tracking No:****Due Date:** 11/20/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW109-3130-55-117 Rev 1 IPP Rev. A 19.09.30 New issue DP Verify DD**Ship Via:****Bill of Materials**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S235624**Part:** RBW109-3130-55-117**Job No:** 201348**Serial No/Batch:** S235624**Revision:** 1A**Inspector:****Exp Date:****Instructions:****Date:** 11/28/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/20/19		0.00	0.05	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	11/20/19		0.00	0.00	QC 5 - 10		DAS 40 NOV 28 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	11/20/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 20 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	11/20/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89 NOV 28 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Pick bag and tag.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

GA-TBD

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3130-55-119	Support Assembly	1 pcs (1 ea)	100-Small Fab - 1	5235585
RBW109-3130-55-125	Pin	1 pcs (1 ea)	100-Small Fab - 1	5220220

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW109-3130-55-119	1	0	0
	RBW109-3130-55-125	1	6	0

Part Specifications

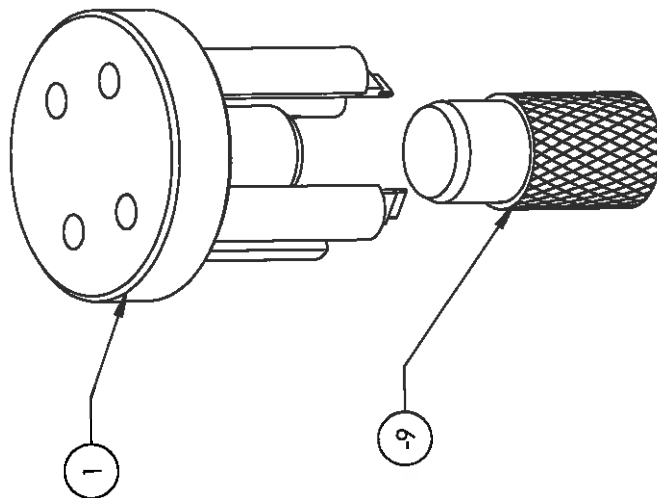
Specifications could not be found.

Plex 11/12/19 2:42 PM dart.leclair.mathieu

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED RBW109-3130-55-125 (-9) TO RBW109-3130-55-117 PER R.W.	4/9/2012	RJC	RW
1A	BROKE OUT INTO INDIVIDUAL TOOLS RBW109-3130-119 AND RBW109-3130-125 AND MADE THIS THE KIT ONLY. DELETED NOTE.	6/12/2013	BIM	DW



RED BARN MACHINE

**TOOL ASSY, T/R PITCH CHANGE
SLIDER REMOVAL**

DWG NO. **RBW109-3130-55-117** REV **1A**

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .005
.XX ± .01
.X ± .1
FRACTIONS ± 1/32
ANGLES ± .5°
SPEC
USED ON MODEL
AW109
SHEET 1 OF 1

ASSY QTY	ASSY	B/O	Part #	QTY.	Description	Material	BIO INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT ASSEMBLY		RBW109-3130-55-119	
			-9	1	PUNCH		RBW109-3130-55-125	

SCALE 1:3 DATE 4/1/2011